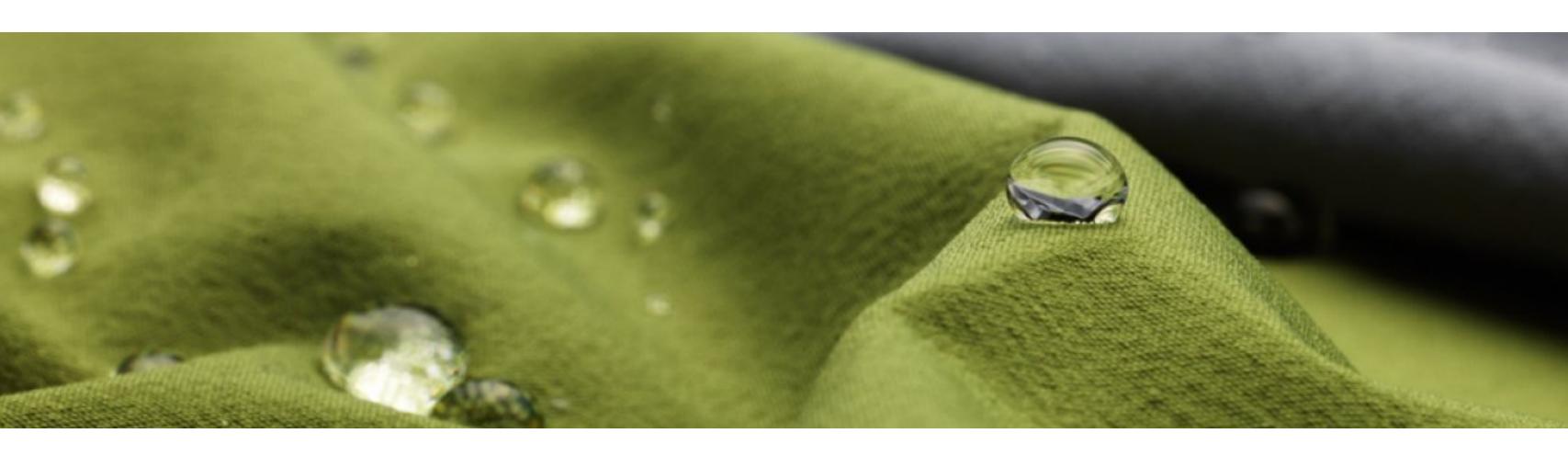


# **SUMMARY**

# Reduced environmental impact textile products

Developed by:







### Introduction



The textiles industry plays a crucial role in the global economy and reducing its overall **environmental impact** also means safer and healthier working environments for hundreds of millions<sup>2</sup> to which this significant sector provides employment on a global basis.

This OER offers an introduction to the different aspects of the textile value chain that have a direct or indirect impact on the environment.

### Competence



#### 1. Skills

Advanced knowledge of the English language including textile terminology.

#### 2. Competences

Understanding the need to investigate production processes and technical features to fully comprehend the potential impact of a product or material.

Awareness of the complexity of the textile value chain and impact of the single product life-cycle phases

### 1. Fibres, yarns and textile products



To reduce a fabric's environmental impact you can use fibers and yarns manufactured with high-performance biopolymeric yarns from easily renewable resources which are non-food crops.



#### **CASE STUDY**

Repreve® by Unifi, Inc. is a recycled performance polyester fiber manufactured with PET (polyester) from recycled materials, including postconsumer drink bottles

### 2. Dyes and dyeing processes



Dyes used for different types of fiber and employed at different stages of the textile production process may contribute to reduce a textile's environmental impact.





#### **CASE STUDY**

Food textile project is a joint effort between Toyoshima & Co., Ltd., food and beverage manufacturers who provide the ingredients for obtaining the dyes, and garments and accessories manufacturing companies that use the fabrics colored with these dyes to create their products.

## 3. Finishings



In addition to being based on improved, sustainable formulations using natural ingredients, water-free technologies should be suitable for a variety of textile product types and not require specific equipment and significant investments.



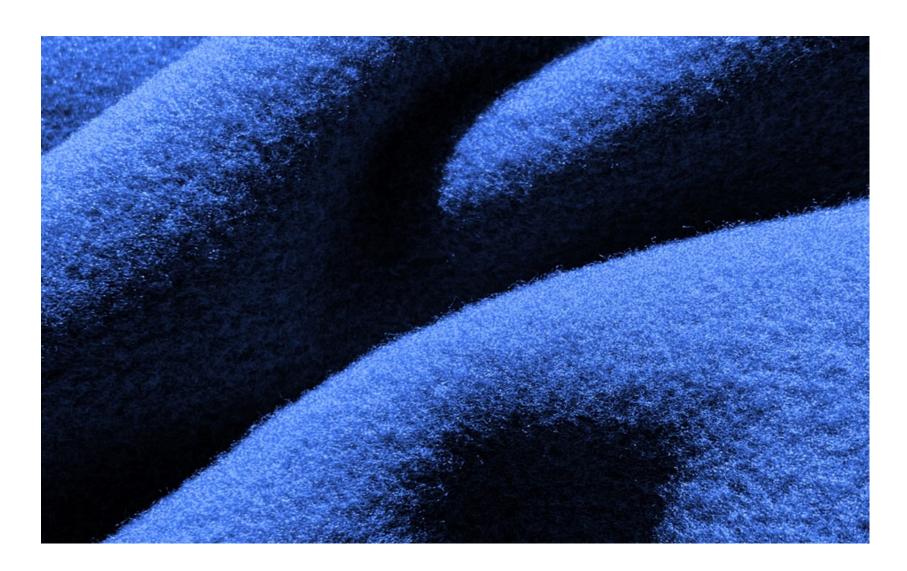
#### **CASE STUDY**

Ecorepel® Bio by
Schoeller Textil AG is
a water and stain
repellent finish for
textiles which
mimics the natural
protection of ducks
and other water
fowl, available
exclusively on
Schoeller® fabrics.

## 4. End-of-life options



Manufacturing sustainable textiles also implies carefully designing their end-of-life destination. Advanced solutions include the possibility of switching from one cycle to another.

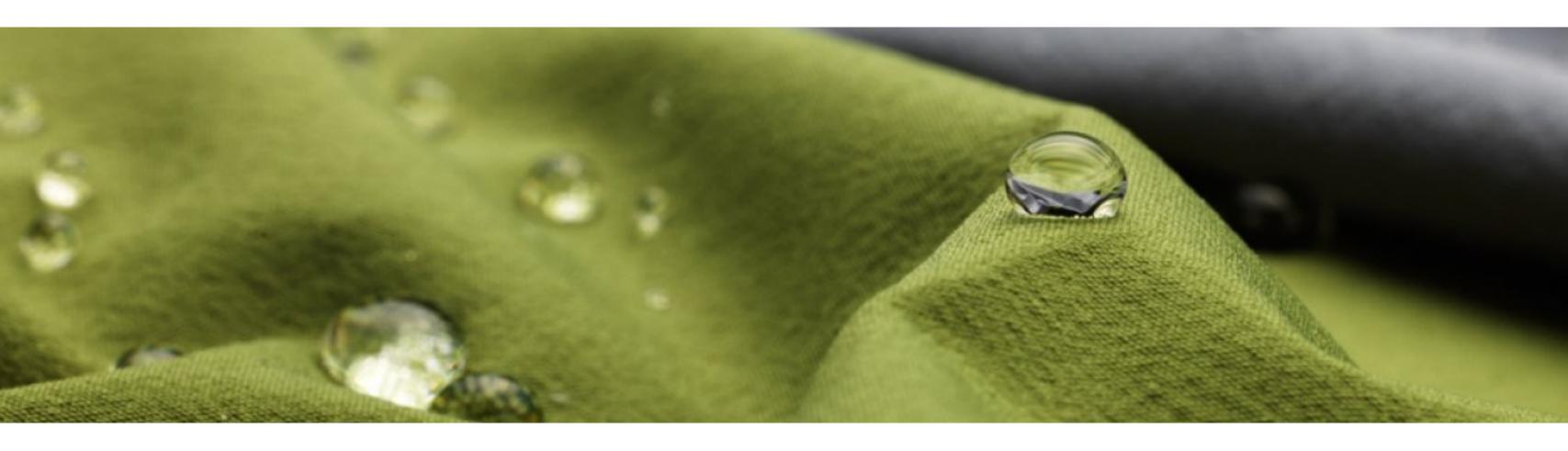


#### **CASE STUDY**

**PrimaLoft**® Bio™ is the first 100% recycled, biodegradable synthetic insulation and fabric. It is made from 100% postconsumer recycled material and its fibers break down. without affecting their performance characteristics, when exposed to specific environments, such as a landfill or the ocean



This was a summary of an open educational resource. Please visit <a href="http://destexproject.eu/">http://destexproject.eu/</a> to see the full amount of intellectual outputs of the project.



#### Disclaimer:

The European Commission support for the production of this report does not constitute an endorsement of the contents which reflects the views only of the authors, and the Commission cannot be held responsible for any use which may be made of the information contained therein.

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